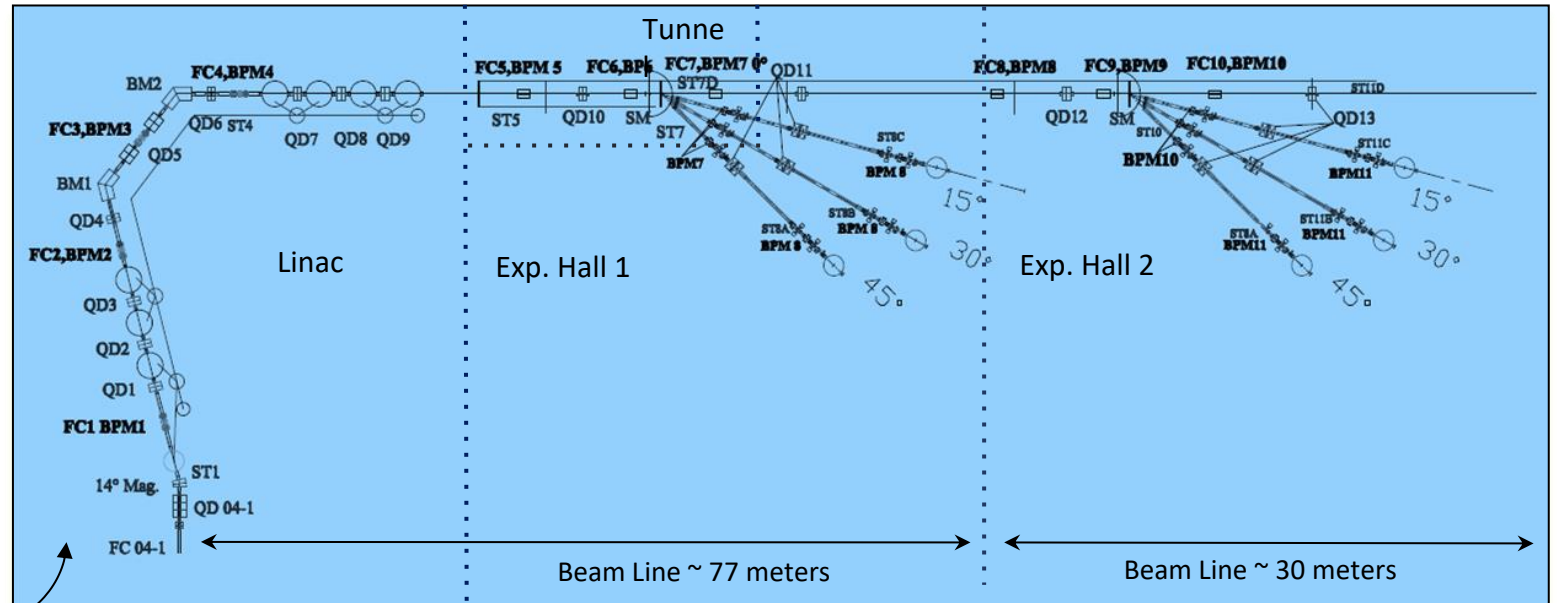
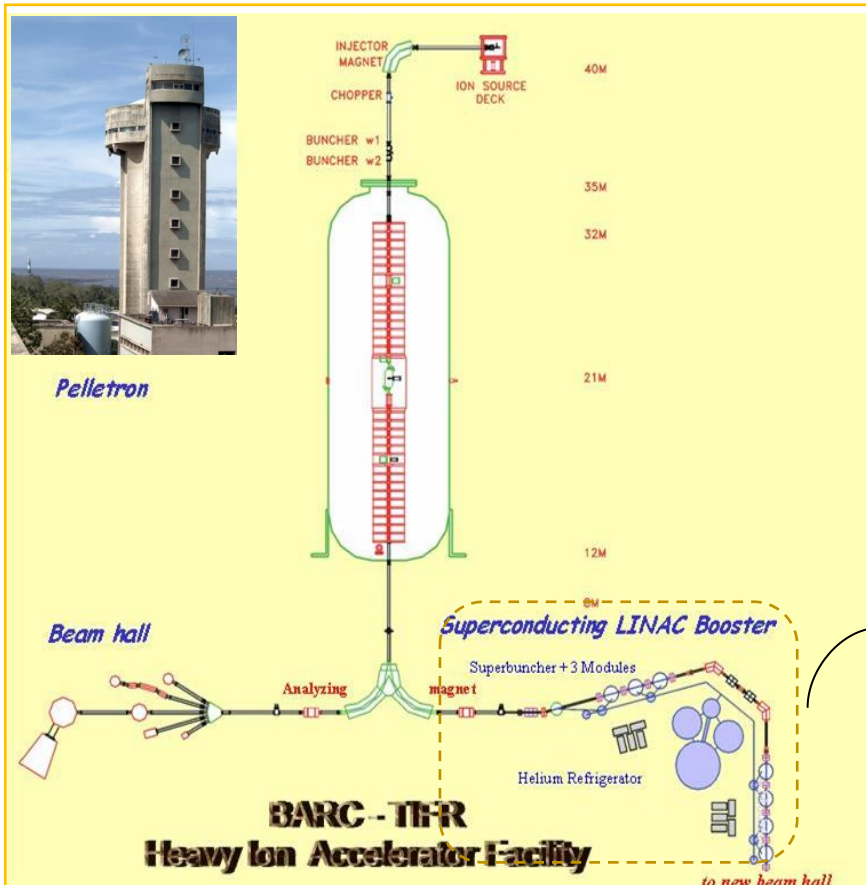


# EPICS based Linac Beam Transport & Diagnostic System

Catarina Rozario

Pelletron Linac Facility, TIFR Mumbai

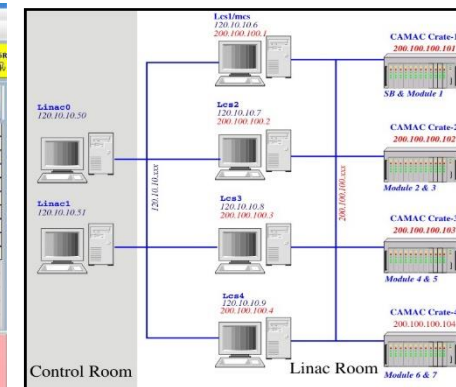
# Pelletron Linac Facility at TIFR Mumbai



- LINAC Specifications**
- Energy gain 14MV/q
  - Resonators 28 nos
  - Heavy ions upto A ~80
  - E/A ~ 5 to 12 MeV
  - Optimum velocity ~0.1
  - Bunch width 200 to 1000ps
  - Beam Intensity 0.1 to 10 pA

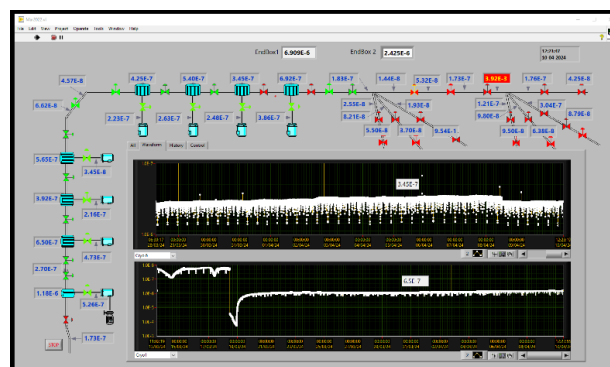
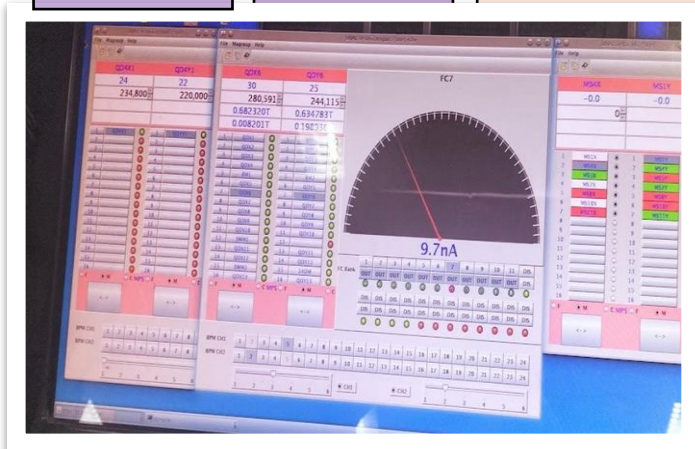
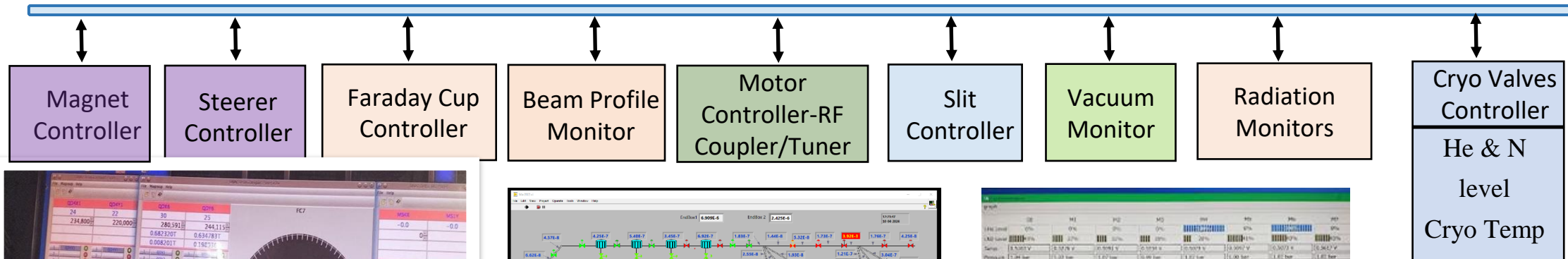
# Existing LINAC Control System

- RF Control System – CAMAC hardware **JAVA**
- Beam Transport System -**JAVA**
- Beam Diagnostic System – **JAVA**
- Cryogenic Control Station –**Qt**
- Vacuum Monitoring System -**LabVIEW**
- Slit Controller- **EPICS Qt**
- Motor Controller for Coupler –**EPICS Qt**
- Radiation Monitors -**LabVIEW**

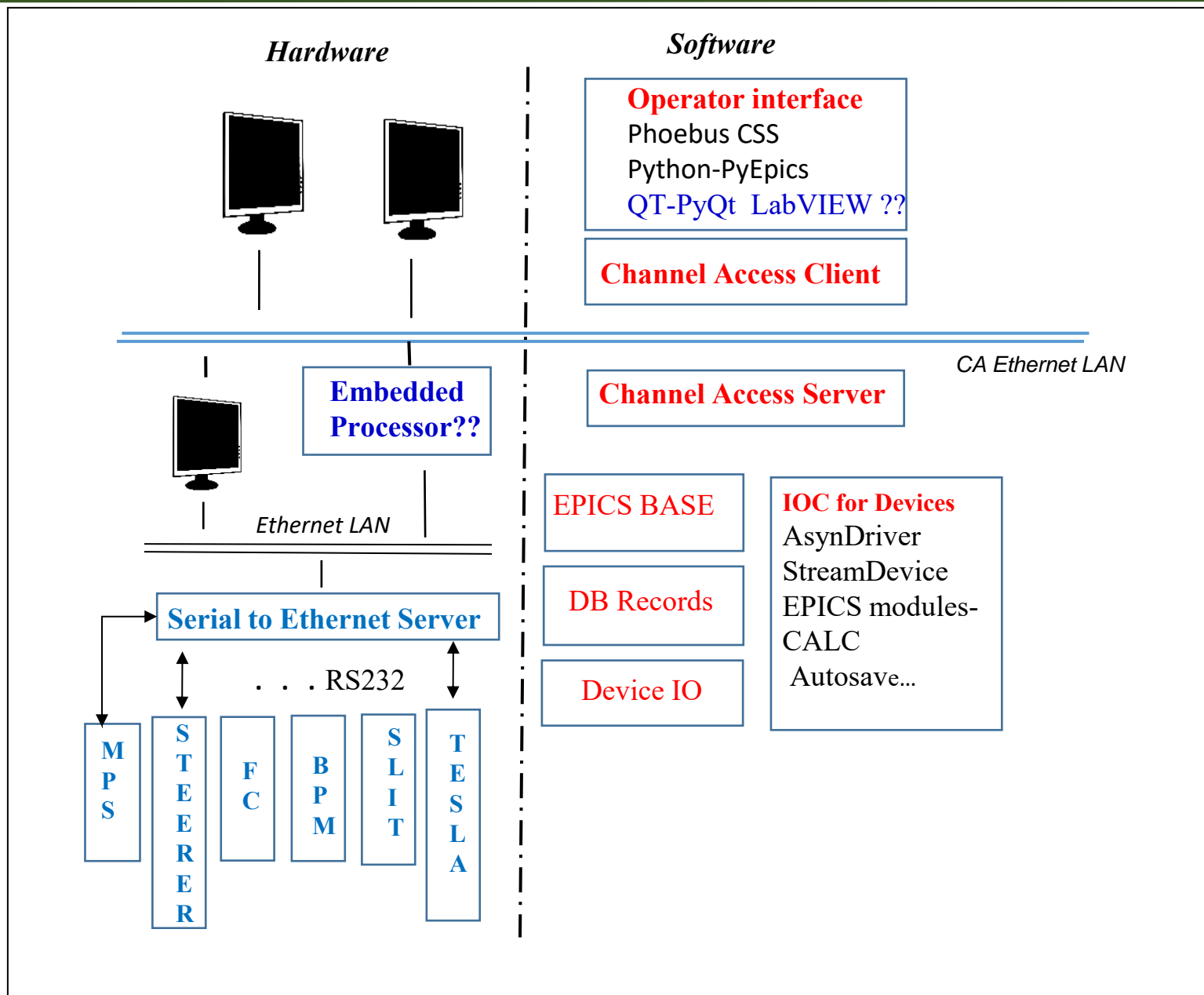


CAMAC RF Controller

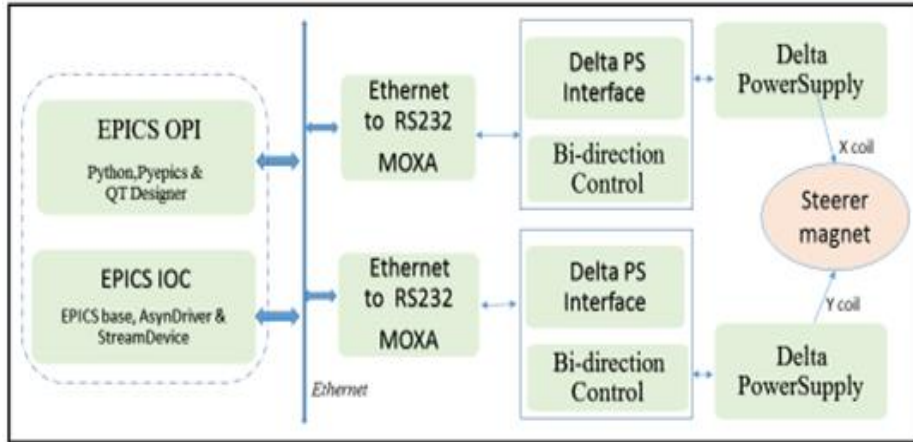
Ethernet LAN Network



# EPICS – Hardware Software Layout



# Development of Steerer Control using EPICS



## Implementation

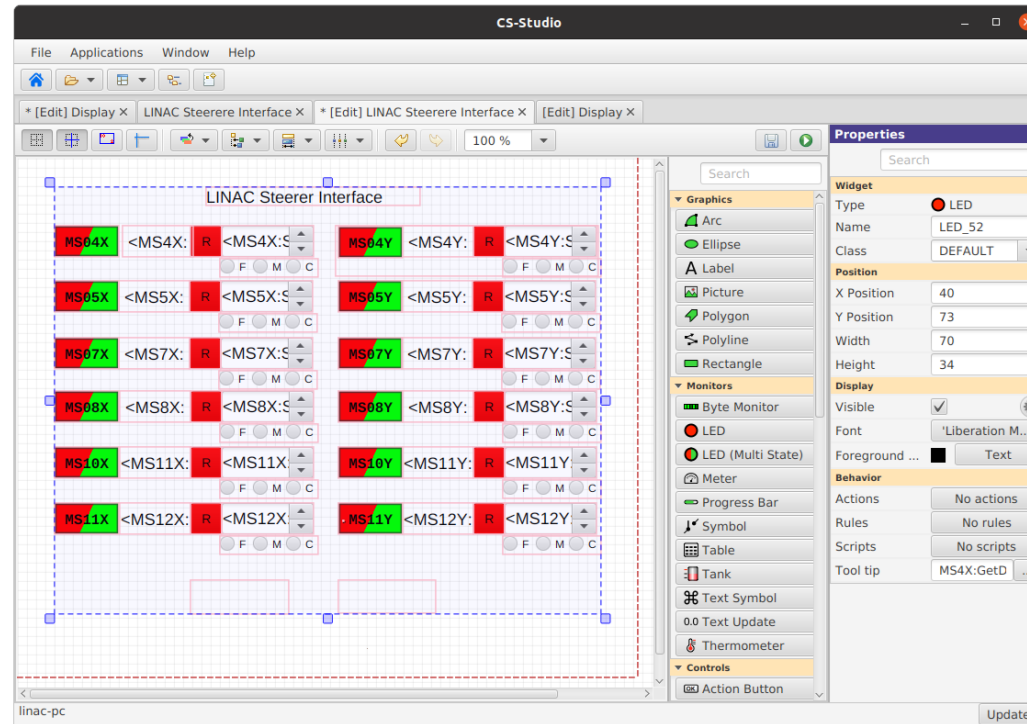
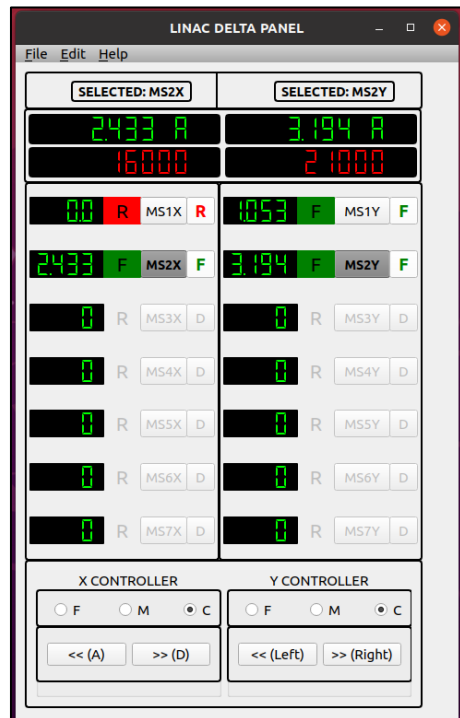
**EPICS IOC:** Runs on Linux PC.

DB and Protocol files using Delta SCPI

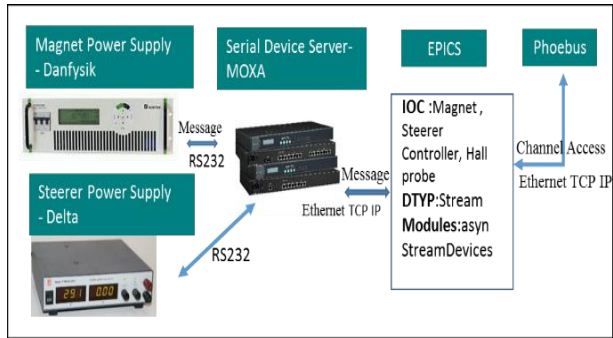
**EPICS OPI:** PyEpics: Interface for CA library to Python

QT Designer tool was used for creating GUI for python App

**Limitations:** Expertise to write, diagnose the python support code



# Control – Linac Beam Transport System



## EPICS database for Magnets

- Current Setting, limits, ranges(C,M,F) of 20 bit value
- Status Interlocks, readback Current
- Control function(on/off, reset)
- Per IOC-Multiple devices

- Dipole Quadrupole Magnets control using Danfysik Power Supply (9100 and 8500)
- Steerer magnet control using Delta PS
- Hall Probe Monitoring
- Implemented 20+ IOCs for 50 devices
- Configured Phoebus CSS Save & Restore tool – user defined PVs by snapshot

Beam and energy configuration file – Boron 11 +4, 50 MeV

Selected	PV	Description	Timestamp	Value	Alarm	Saved Value	Saved Value1
✓	MS4K-SetREVWID_ONOFF		2024-08-1		Normal	1	2023-10-11 21:4
✓	MS4K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS5K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS5K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS7K-SetREVWID_ONOFF		2024-08-1		Normal	1	2023-10-11 21:4
✓	MS7K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS8K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS8K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS10K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS10K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS11K-SetREVWID_ONOFF		2024-08-1		Normal	1	2023-10-11 21:4
✓	MS11K-SetREVWID_ONOFF		2024-08-1		Normal	0	2023-10-11 21:4
✓	MS4K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4
✓	MS4K-Set_cor		2024-08-1		Normal	13770.0	2023-10-11 21:4
✓	MS4K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4
✓	MS5K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4
✓	MS5K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4
✓	MS7K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4
✓	MS7K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4
✓	MS8K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4
✓	MS8K-Set_cor		2024-08-1		Normal	11972.0	2023-10-11 21:4
✓	MS10K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4
✓	MS10K-Set_cor		2024-08-1		Normal	0.0	2023-10-11 21:4

**LINAC-X HALL 1 & 2 -X**

MSX5	QDX10	SWM1	MSX7	QDX11	MSX8	QDX12	MSX10	QDX13	MSX11	GRPX
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**QDX10** Ready NLK ON/OFF **20 A** RS ON **196725** F M C

**LINAC-Y HALL1 & 2 -Y**

MSY5	QDY10	SWM2	MSY7	QDY11	MSY8	QDY12	MSY10	QDY13	MSY11	GRPY
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**QDY10** Ready NLK ON/OFF **19 A** RS ON **180701** F M C

# Control – Beam Diagnostic System

20 + Linac Beam Diagnostic units - Faraday Cup (FC), Beam Profile Monitors(BPM) and adjustable X-Y slits communicate through serial port

## FC

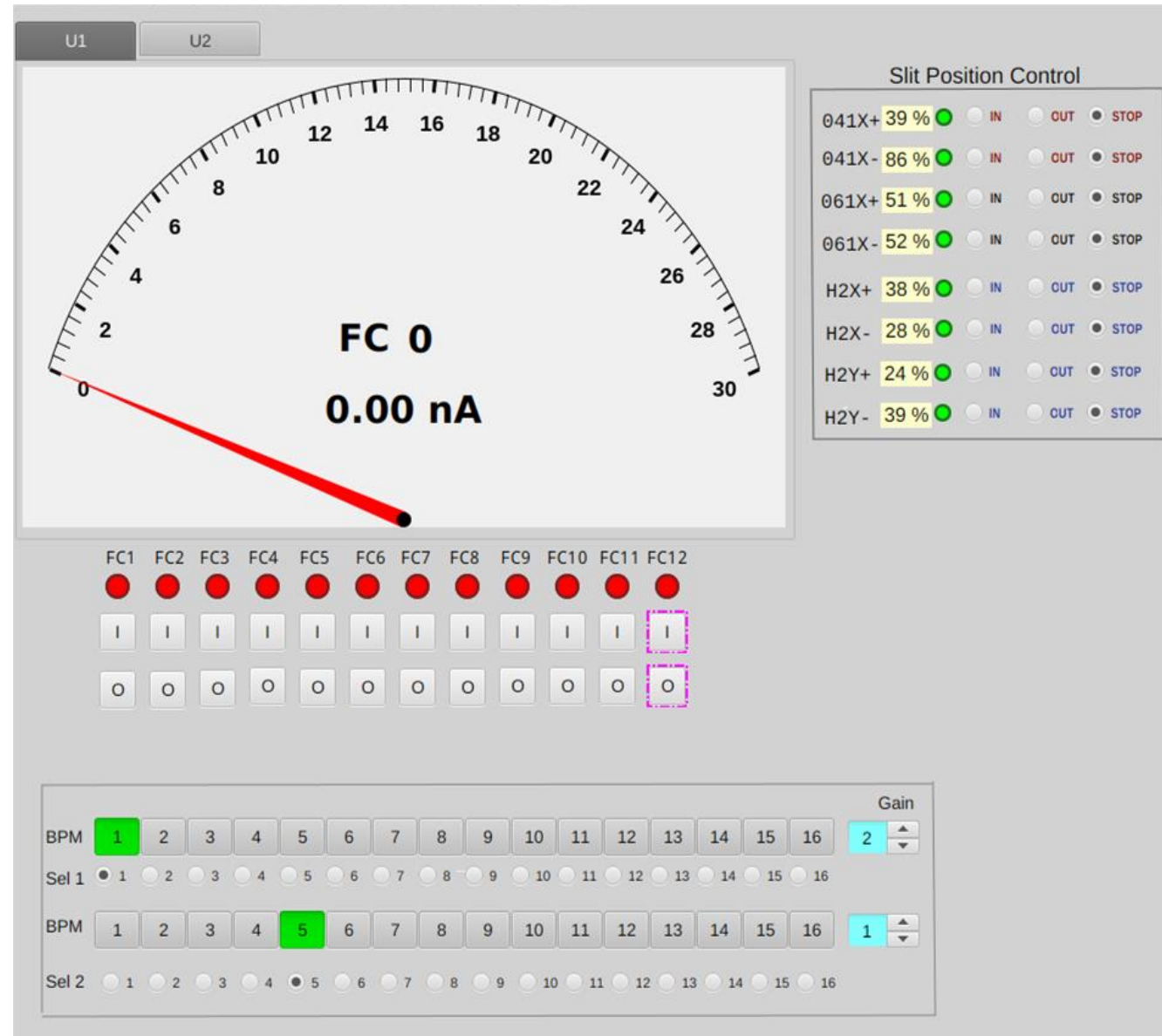
- Measures beam current (0.1nA to 1uA)
- Single packet data
- Records-Calc, mbbo,ai,bi,bo,Compress ..
- Achieved operator friendly dynamic full range meter movement

## BPM Selector

- Scope Display of shape + position of beam
- 2 BPMs can be selected
- Gain selection
- Records-Calcout, mbbo,ao,bo

## XY Slit

- Adjustment to collimator
- 15mm displacement range
- Controls direction & operation of motor



# Summary

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- Tested LINAC Beam Transport System with the Beam, thus, achieved EPICS integration to one phase of our system
- Preliminary testing to validate –Diagnostic System (Beam Profile Monitor, Faraday Cup, Slit controller.)
- Future Plan to integrate are
  - Vacuum System (monitoring of the gauges and gate valves)
  - Radiation Area Monitors
  - Cryogenic Distribution valve controls
  - PLC based Cryogenic Refrigeration
  - PLC based Vacuum Furnace
  - Beam Line Component of Electron Cyclotron Resonance (ECR)



# Summary

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- Tested LINAC Beam Transport System with the Beam, thus, achieved EPICS integration to one phase of our system
- Preliminary testing –Diagnostic System (Beam Profile Monitor, Faraday Cup, Slit controller.)
- Future Plan to port these system to EPICS
  - Vacuum System (monitoring of the gauges and gate valves)
  - Radiation Area Monitors
  - Cryogenic Distribution valve controls
  - PLC based Cryogenic Refrigeration
  - PLC based Vacuum Furnace
  - Beam Line Component of Electron Cyclotron Resonance (ECR)

**Thanks to Prof Vandana Nanal, Prof R Palit and my colleagues at PLF TIFR**

**Special thanks to Mr. Sandeep Malu**